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**PATENT**

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

In re application of: AVRAHAM KEDEM, ET AL.

Application No.: 10/015,222

Filed: DECEMBER 10, 2001

For: EVAPORATION DEVICE

Group No.: 3752

Examiner:

**Assistant Commissioner for Patents**  
**Washington, D.C. 20231**

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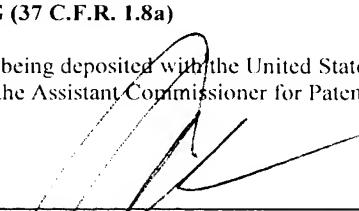
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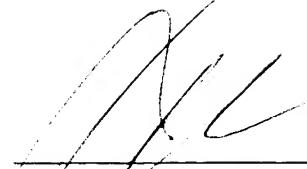
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מספר: 130357	תאריך: 06-06-1999
הוקדם/נדחת: Ante/Post-dated	

**בקשה לפטנט**  
Application For Patent

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I, (Name and address of applicant, and in case of body corporate-place of incorporation)

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**EVAPORATION DEVICE**

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Hereby apply for a patent to be granted to me in respect thereof.

בקשת חלוקה Application of Division		בקשת פטנט נוסף Appl. for Patent of Addition		דרישת דין קדימה Priority Claim				
מספר פטנט from application No.	מספר מס'	בקשה לפטנט to Patent/Appl. No.	מספר מס'	תאריך Number/Mar	תאריך Date	מדינת האיחוד Convention Country		
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P.o.A.: * יpoi כה: עד יוגש								
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**התקן איזוי**

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**C. 115731.2**

## EVAPORATION DEVICE

### FIELD OF THE INVENTION

The present invention relates to an evaporation device using wind to increase the rate of evaporation from outdoor ponds.

### BACKGROUND OF THE INVENTION

Devices of the above kind are often used in outdoor ponds where wastewater is stored and where evaporation is needed to concentrate the waste for further treatment. These ponds present an environmental challenge, as leakage from such ponds can lead to serious groundwater contamination. The requirements of environmental authorities regarding the quality of lining of such ponds are becoming more stringent and therefore the costs thereof tend to increase. For these reasons, there exists a need to reduce the number and size of such evaporation ponds by increasing the rate of evaporation therefrom.

Increasing the evaporation from ponds is also advantageous in the production of solid products like salts and minerals.

Known means of increasing evaporation from ponds of the above specified kinds include the use of spray nozzles to force the pond water into the air as a spray. Spraying, however, has been found to be environmentally dangerous as the wind can carry the spray drops beyond the catchment area of the pond to open ground, where the drops can then percolate down to the water table with their load of contaminants.

It is the object of the present invention to provide a new evaporation device

## SUMMARY OF THE INVENTION

The present invention makes use of the known phenomenon that increasing the surface area of a liquid exposed to wind, increases the rate of evaporation of the liquid.

5 In accordance with the present invention, there is provided an evaporation device for increasing evaporation from a surface of a body of liquid, comprising at least one evaporation element having at least one evaporation surface wettable by said liquid and at least partially exposable to wind when wetted, so as to allow evaporation of said liquid from said evaporation surface, whereby the total 10 evaporation area of said surface of the body of liquid is increased.

By virtue of the present invention, the body of liquid is provided with auxiliary evaporation surfaces, which make use of wind to allow for effective heat and mass transfer, both of which are involved in increasing the evaporation process.

Preferably, the device further comprises means for periodically wetting said 15 evaporation surface.

Preferably, said evaporation surface is constructed from a porous fabric.

Preferably, said evaporation surface is exposable to wind in a position transverse to said surface of the body of liquid. Still more preferably, said evaporation surface is exposable to wind in a position substantially perpendicular to 20 said surface of the body of liquid.

Preferably, the device further comprises orientation means for orienting said evaporation surface in the direction at least approximately parallel to the wind's direction.

Preferably, the device is capable of at least temporarily floating on said 25 surface of the body of liquid.

Preferably, each evaporation element has at least two evaporation surfaces.

Preferably, the device comprises a plurality of evaporation elements.

## BRIEF DESCRIPTION OF THE DRAWINGS

In order to understand the invention and to see how it may be carried out in practice, preferred embodiments will now be described, by way of non-limiting example only, with reference to the accompanying drawings, in which:

5 Fig. 1 is a perspective view of an evaporation device according to one embodiment of the present invention;

Fig. 2 is a perspective view of an evaporation device according to another embodiment of the present invention;

10 Fig. 3 is a perspective view of an evaporation device according to a further embodiment of the present invention;

Fig. 4 is a perspective view of an evaporation device according to a still further embodiment of the present invention;

Fig. 5 is a top view of an evaporation device according to a still further embodiment of the present invention;

15 Fig. 6A is a top view of a possible arrangement of an evaporation device according to the present invention, in a pond;

Fig. 6B is a side view of a possible arrangement of an evaporation device according to the present invention, in a pond;

20 Fig. 7A illustrates an alternative design of evaporation surfaces of an evaporation device of the present invention;

Fig. 7B illustrates another alternative design of evaporation surfaces of an evaporation device of the present invention;

Fig. 7C illustrates a still other alternative design of evaporation of an evaporation device of the present invention; and

25 Fig. 8 is an alternative embodiment of the device shown in Fig. 4.

## DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

Figs. 1, 2, 3, 4 and 5 illustrate different embodiments of an evaporation device designed in accordance with the present invention, to increase the evaporation from a surface 3 of a liquid pond 5 shown in Figs. 6A and 6B.

The evaporation device 1 shown in Fig. 1 has a plurality of evaporation elements E each having two evaporation surfaces 7 made from porous fabric which is stretched over vertical frames 9 in a sail-like manner. The evaporation device 1 is designed so as to enable the support of the evaporation elements E above the pond's surface 3 by means of a float structure 11 which is made from buoyant material. The float structure 11 is provided with a weight 13 which is suspended from it along an imaginary vertical axis 14 of the evaporation device 1 to ensure a low centre of gravity for the device 1, thereby keeping it upright on the pond's surface 3.

The evaporation device 1 has a wetting arrangement comprising a pump 15 having an inlet pipe 17 to the pond 5 and an outlet pipe 19 to a distribution system 21 mounted atop the evaporation surfaces 7. The pump 15 can be operated by a battery or by a solar power pack, each being controlled by a control circuit, mounted in a watertight box 23 placed on the float structure 11. To provide orientation of the evaporation surfaces 7 parallel to the direction of wind W, the evaporation device 1 has a wind vane 25 mounted thereatop.

In use, the evaporation device 1, or a plurality of such devices, is placed upon the surface 3 of the pond 5 preferably so that each is kept in position, while being free to rotate about its vertical axis 14 in accordance with the wind direction. Such positioning arrangements may be in the form of float rings 27 tied between opposite banks 29 of the pond 5 (as in Figs. 6A and 6B). The pump 15 periodically sucks liquid from the pond 5 and discharges it to the distribution system 21, which acts to pour the liquid over the evaporation surfaces 7. The liquid on the evaporation surfaces 7 is exposed to wind and therefore evaporates.

Fig. 2 shows the evaporation device 30 according to another embodiment of the present invention, wherein the wetting is achieved by...

evaporation elements E into the pond 5. In the evaporation device 30, the wetting arrangement comprises a hollow ballast chamber 31 capable of regulating the buoyancy of the evaporation device 30 by alternately receiving thereinto air or liquid. The ballast chamber 31 is connected with an air compressor 33 via a conduit 35 and a vent valve 37 to enable a flow of compressed air into and out of the ballast chamber 31. The ballast chamber 31 is disposed underneath the float structure 11 and is provided with holes 39 on its underside 41 to enable a flow of liquid into and out of the ballast chamber 31. A weight 13 is attached to the underside 41 of the ballast chamber 31 to ensure a low centre of gravity and thereby keep the evaporation device 30 upright. The evaporation device 30 is designed so that the buoyancy of the ballast chamber 31 when filled with air, together with that of the float structure 11, slightly overbalances the evaporation device's weight, to keep the evaporation device 30 buoyant. The air compressor 33 and the vent valve 37 can be activated in the same manner as the pump 15 in the previous embodiment.

In use, the periodic immersion of the evaporation elements E is performed by opening the vent valve 37 allowing the air initially trapped in the ballast chamber 31 to escape via the conduit 35. Liquid from the pond 5 enters the ballast chamber 31 via the holes 39 causing the evaporation device 30 to sink, thereby immersing the evaporation surfaces 7. When the evaporation surfaces 7 have been wetted, they are raised by closing the vent valve 37 and activating the air compressor 33 which forces air into the ballast chamber 31. The air forces the liquid out of the ballast chamber 31 via the holes 39. The liquid on the evaporation surfaces 7 is exposed to wind and therefore evaporates. The evaporation device 30 is kept in position by the float ring 27 which in this embodiment is provided with a subsurface cage 43 to prevent the evaporation device 30 from sinking too deep, thereby keeping the air compressor 33 and the vent valve 37 above the pond's surface 3.

Fig. 3 shows a further embodiment of the present invention, wherein the evaporation device 44 has evaporation elements E that are held by means of a boom 45 capable of movement in the vertical direction of travel.

evaporation elements E in the pond 5. The evaporation elements E are attached to a vertical rod 47 which is rotatably mounted to the boom 45. A wind vane 25 is mounted on the vertical rod 47 which maintains a parallel orientation of the evaporation surfaces 7 to the wind direction W. In use, the boom 45 is mounted on 5 a bank 29 of the pond 5, being raised to allow evaporation from the evaporation surfaces 7 and being lowered to immerse them in the pond 5 for rewetting.

Fig. 4 shows a further embodiment of the present invention, wherein the evaporation device 48 has evaporation elements E that are of a disk shape and are successively centrally mounted on a horizontal axle 49. The axle 49 is rotatably 10 mounted on a frame 51 which is attached to a float structure 11. To control the rotation of the axle 49, the evaporation device 48 is provided with an anemometer type device 53 which is mounted on the frame 51, and connected to the axle 49 via a worm gear 55. A wind vane 25 is attached to the frame 51 to keep the evaporation elements E parallel to the wind direction W. The evaporation device 15 48 may be centrally mounted relative to the float ring 27 via a vertical shaft 57 attached to the frame 51.

In use, when the evaporation device 48 is placed upon the pond's surface 3, half of each evaporation surface 7 is immersed and the other half is exposed to the wind at any given time. Wind action causes the evaporation surfaces 7 to be 20 rotated and therefore wetted.

Fig. 5 shows the evaporation device 58 according to a still further embodiment of the present invention, wherein the orientation control of the evaporation device 58 is achieved by mutual arrangement of the evaporation elements E, thereby negating the need for a wind vane 25 as in the evaporation devices 1, 30, 44 and 48, described previously. The evaporation elements E are 25 mounted on the float structure 11 to be staggered on either side of an imaginary central horizontal axis 59 and to be transverse thereto. Due to this arrangement of the evaporation elements E, there is always a portion thereof that is acted upon by the wind to generate a torque 60 which rotates the evaporation device 58 keeping 30 the horizontal axis 59 parallel to the wind direction W. Preferably, the evaporation elements E are designed so that those placed forward in the direction of the wind

towards the central horizontal axis 59. The wetting of the evaporation surfaces 7 may be performed by means of a pump 15 as in the device shown on Fig. 1 or by periodic submerging as in the other embodiments previously described.

In all the above evaporation devices 1, 30, 44, 48, 58, the evaporation surfaces 7 were shown to be separate planar elements. Alternative embodiments for the evaporation surfaces 7 are now shown in Figs. 7A, 7B and 7C. Fig. 7A shows that a porous fabric may be mounted as a single sheet 61 on a series of guides 63. Fig. 7B shows that a fabric may be mounted as in Fig. 7A for periodic take up on rollers 65. This arrangement is advantageous for use in ponds that have a high salt concentration to break up salt deposits that accumulate on the evaporation surfaces 7. As one of the rollers 65 rolls up the sheet 61, the salt deposits are bent on the small radius of the guides 63 and thereby are broken up. Fig. 7C shows that in order to increase the surface area of the evaporation surfaces 7 without significantly increasing the height of the evaporation elements E, they may be corrugated surfaces. This may be advantageous for use in ponds that have a high salt concentration where accumulated salt deposits may be removed by stretching the folded evaporation surfaces 7 straight.

The above described embodiments of the evaporation device of the present invention, as shown in Figs. 1 to 5, are not restricted to the positioning arrangements shown therewith. These arrangements may be interchangeable or rather they may have other designs instead of float rings, a positioning arrangement may be used such as, for example, a submerged fixed girder 67 which mounts the evaporation device 48 via a vertical shaft 57 as shown in Fig. 8.

For all embodiments, the porous fabric of the evaporation surfaces 7 may be made of any synthetic or natural fibre that can be wetted by the liquid without significantly reducing the vapour pressure of the liquid as a result of chemical interactions between the liquid and the fibre.

Experimental results, conducted by the authors, demonstrate that the use of an evaporation device according to the present invention can significantly increase the evaporation from a pond's surface. In one experiment, the ratio of an entire evaporating area between a device pond and a control pond

eight-fold improvement in evaporation over the reference pond's evaporation was recorded in the device pond during a 24-hour interval.

The advantages of the present invention include the localised evaporation on the evaporation surfaces thus preventing contamination of surrounding ground, the  
5 use of inexpensive materials giving low evaporation costs, low maintenance costs due to the simple construction of the device and a relatively low total weight. The use of a float arrangement allows for relatively frictionless motion and as a result, the device stays oriented approximately parallel to the wind direction for even low wind speeds. The use of booms or ropes allows for ease of positioning and  
10 recovery of the devices on the pond surface.

While the invention has been described with respect to preferred embodiments, it will be appreciated that many variations, modifications and other applications of the invention can be made. The wetting or holding arrangements of the evaporation elements may be of different designs. The evaporation surfaces do  
15 not necessarily need to be perpendicular to the pond's surface. It is also possible to generate an artificial wind using fans or blowers mounted on the float structures or on the pond's banks during seasons of little wind. Such fans could be solar powered to save on the use of electricity.

**LIST OF REFERENCE NUMERALS**

- 1 evaporation device
- 3 pond's surface
- 5 pond
- 5 7 evaporation surfaces
- 9 vertical frames
- 11 float structure
- 13 weight
- 14 imaginary vertical axis
- 10 15 pump
- 17 inlet pipe
- 19 outlet pipe
- 21 distribution system
- 23 power pack
- 15 25 wind vane
- 27 float rings
- 29 banks of pond
- 30 evaporation device
- 31 ballast chamber
- 20 33 air compressor
- 35 conduit
- 37 vent valve
- 39 holes
- 41 underside of ballast chamber
- 25 43 subsurface cage
- 44 evaporation device
- 45 boom
- 47 vertical rod
- 48 evaporation device
- 30 49 axle

- 51 frame
- 53 anemometer type device
- 55 worm gear
- 57 vertical shaft
- 5 58 evaporation device
- 59 central horizontal axis
- 61 single sheet of fabric
- 63 guides
- 65 rollers
- 10 67 girder

**CLAIMS:**

1. An evaporation device for increasing evaporation from a surface of a body of liquid, comprising at least one evaporation element having at least one evaporation surface wettable by said liquid and at least partially exposable to wind when wetted, so as to allow evaporation of said liquid from said evaporation surface, whereby the total evaporation area of said surface of the body of liquid is increased.
2. An evaporation device according to Claim 1, wherein said device further comprises means for periodically wetting said evaporation surface.
3. An evaporation device according to Claim 2, wherein said means are capable of acting to at least partially immerse said evaporation surface in said body of liquid.
4. An evaporation device according to Claim 3, wherein said means comprise a ballast chamber capable of regulating the buoyancy of the device by alternately receiving thereinto a gas or a liquid.
5. An evaporation device according to Claim 4, wherein said means further comprise an air compressor for forcing air into said ballast chamber, said chamber having openings to allow liquid thereinto.
6. An evaporation device according to Claim 3, wherein said means are capable of applying a mechanical force to the device to at least partially immerse said evaporation surface in said body of liquid.
7. An evaporation device according to Claim 6, wherein said means comprise an elongated rigid member movable in the direction perpendicular to said surface of the body of liquid.
8. An evaporation device according to Claim 3, wherein said means are capable of acting to rotate said evaporation surface, thereby partially immersing it in said body of liquid.
9. An evaporation device according to Claim 8, wherein said means comprise an anemometer type apparatus.

10. An evaporation device according to Claim 2, wherein said means are capable of acting to pour said liquid onto said evaporation surface.
11. An evaporation device according to Claim 10, wherein said means comprise a liquid pump and a distribution system connected therewith.
- 5 12. An evaporation device according to Claim 1, wherein said evaporation surface is exposable to wind in a position transverse to said surface of the body of liquid.
- 10 13. An evaporation device according to Claim 1, wherein said evaporation surface is exposable to wind in a position substantially perpendicular to said surface of the body of liquid.
14. An evaporation device according to Claim 1, further comprising orientation means for orienting said evaporation surface in the direction at least approximately parallel to said wind's direction.
15. An evaporation device according to Claim 16, wherein said orientation means comprise a wind vane.
16. An evaporation device according to Claim 1, wherein said device is capable of at least temporarily floating on said surface of the body of liquid.
17. An evaporation device according to Claim 1, wherein said at least one evaporation surface is made from a porous fabric.
- 20 18. An evaporation device according to Claim 1, wherein said at least one evaporation surface is of a corrugated shape.
19. An evaporation device according to Claim 1, wherein said at least one evaporation element has at least two evaporation surfaces.
- 25 20. An evaporation device according to Claim 1, wherein the device comprises a plurality of evaporation elements.
21. A kit comprising at least one evaporation device according to Claim 1, and further comprising at least one positioning means for keeping said evaporation device in position on a surface of a body of liquid.
22. A kit according to Claim 21, wherein said positioning means comprises a float ring.

23. A kit according to Claim 21, wherein said kit comprises a plurality of the evaporation devices.

24. A kit according to Claim 21, wherein said kit comprises a plurality of the positioning means.

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For the Applicants,  
**REINHOLD COHN AND PARTNERS**  
By: ,

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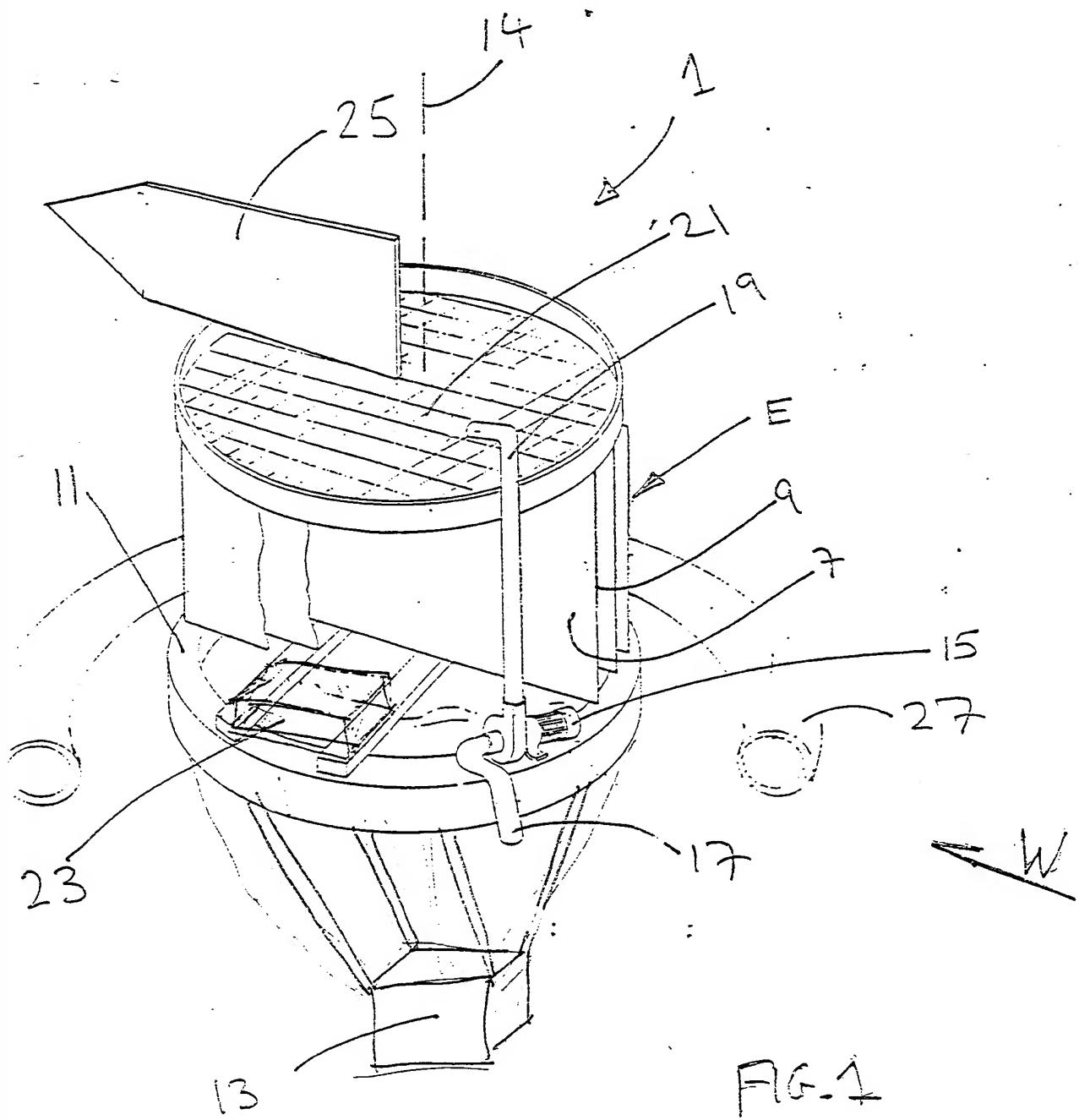
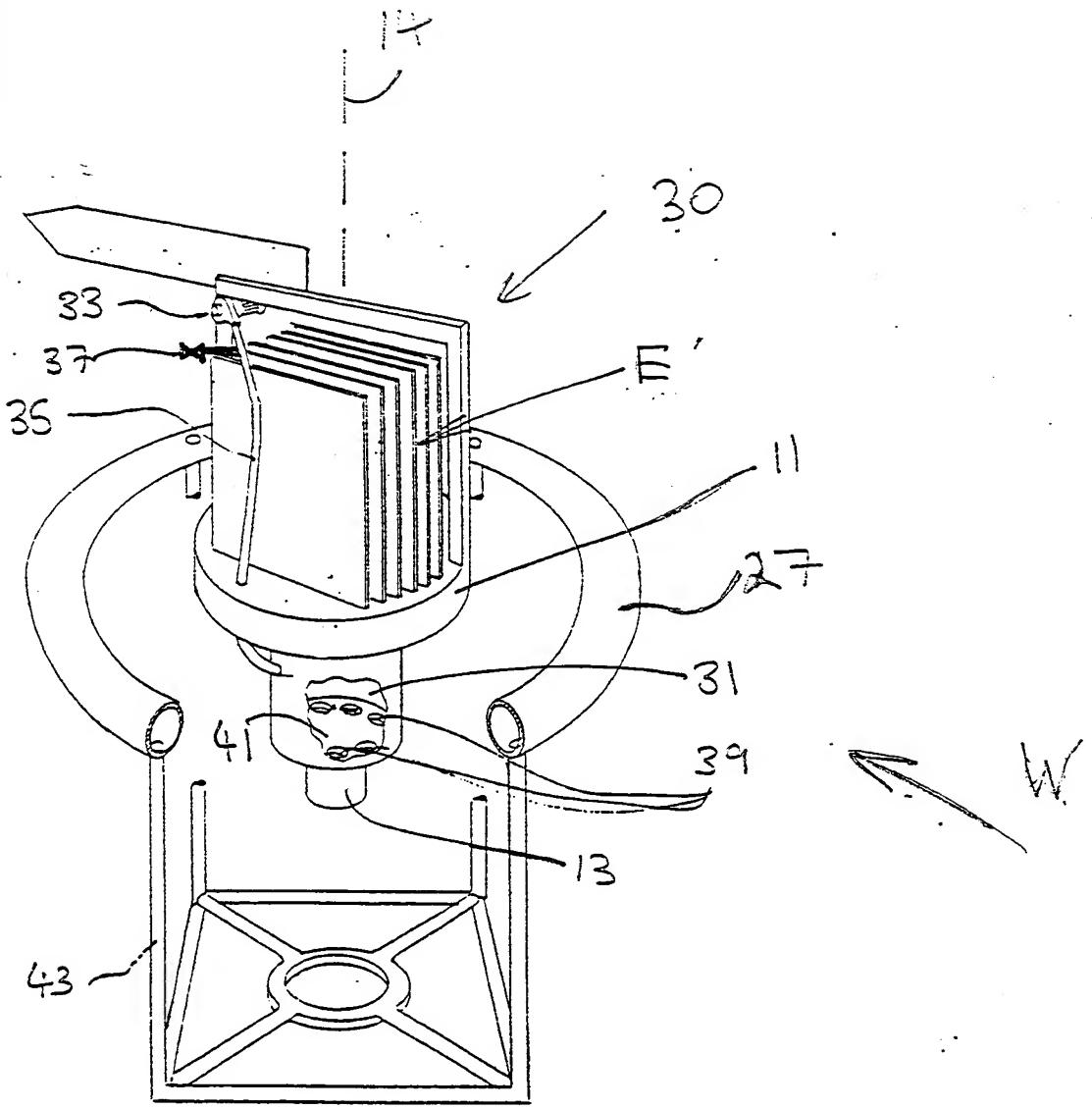
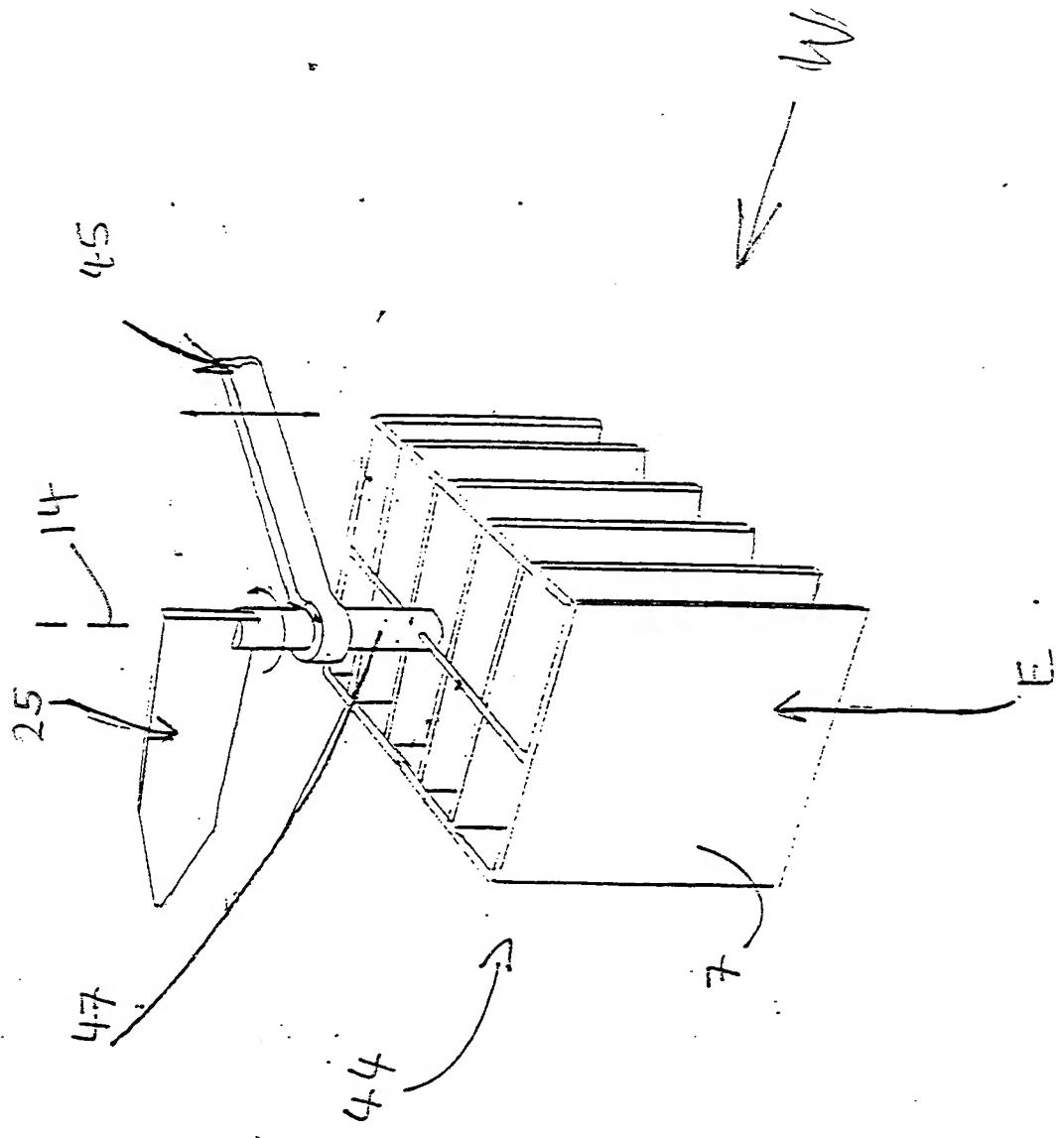
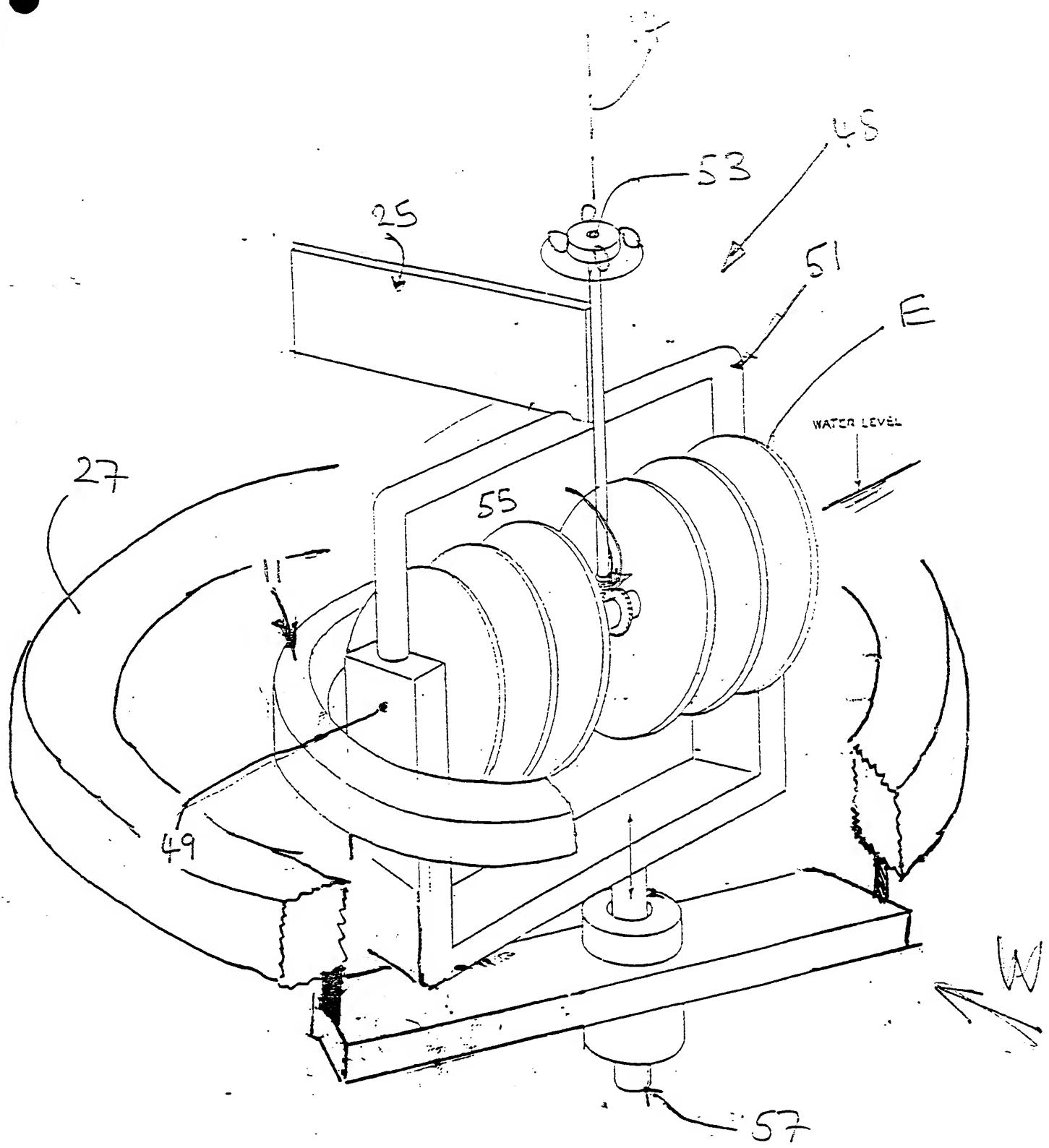


FIG. 1





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一六



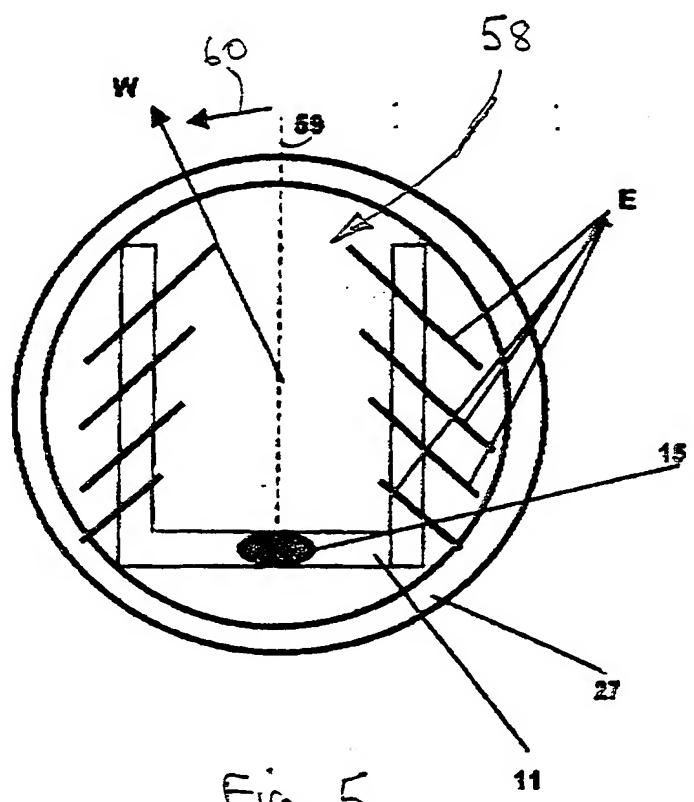


Fig. 5

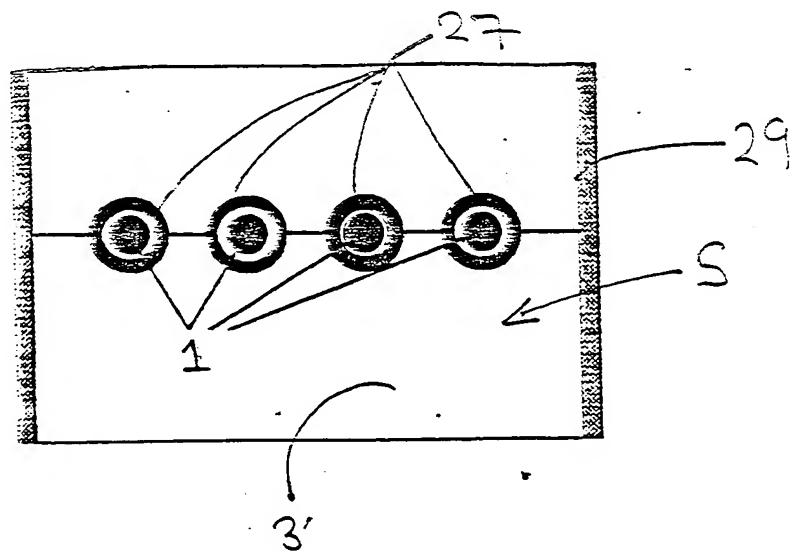


Fig. 6A

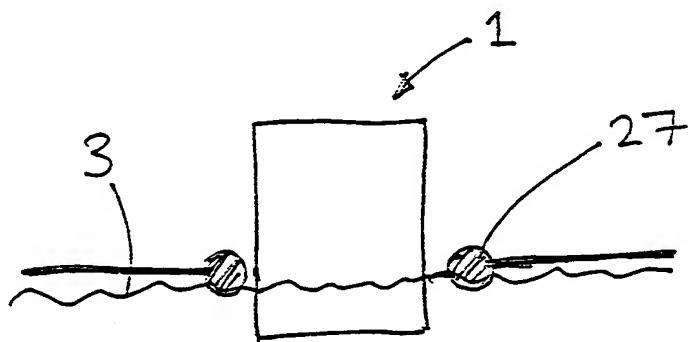


Fig. 6B

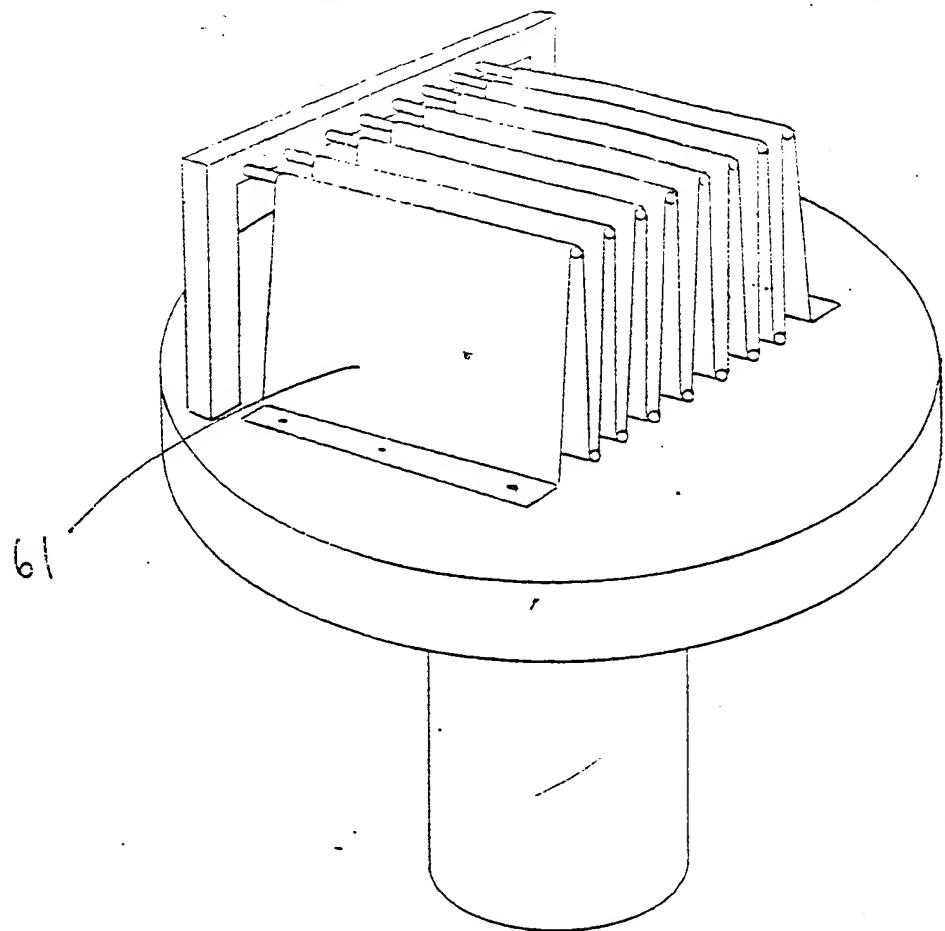


FIG. 7A

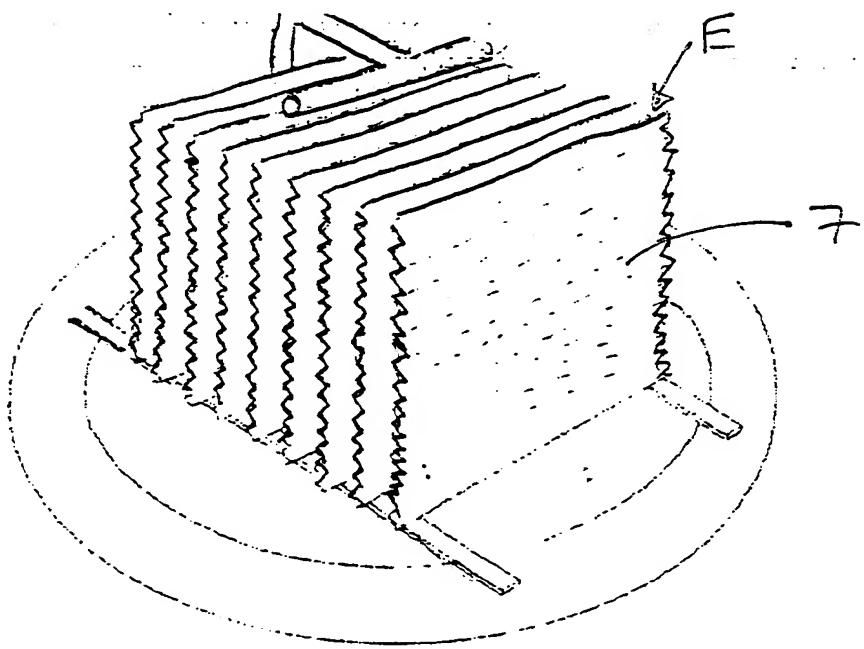


FIG. 7C

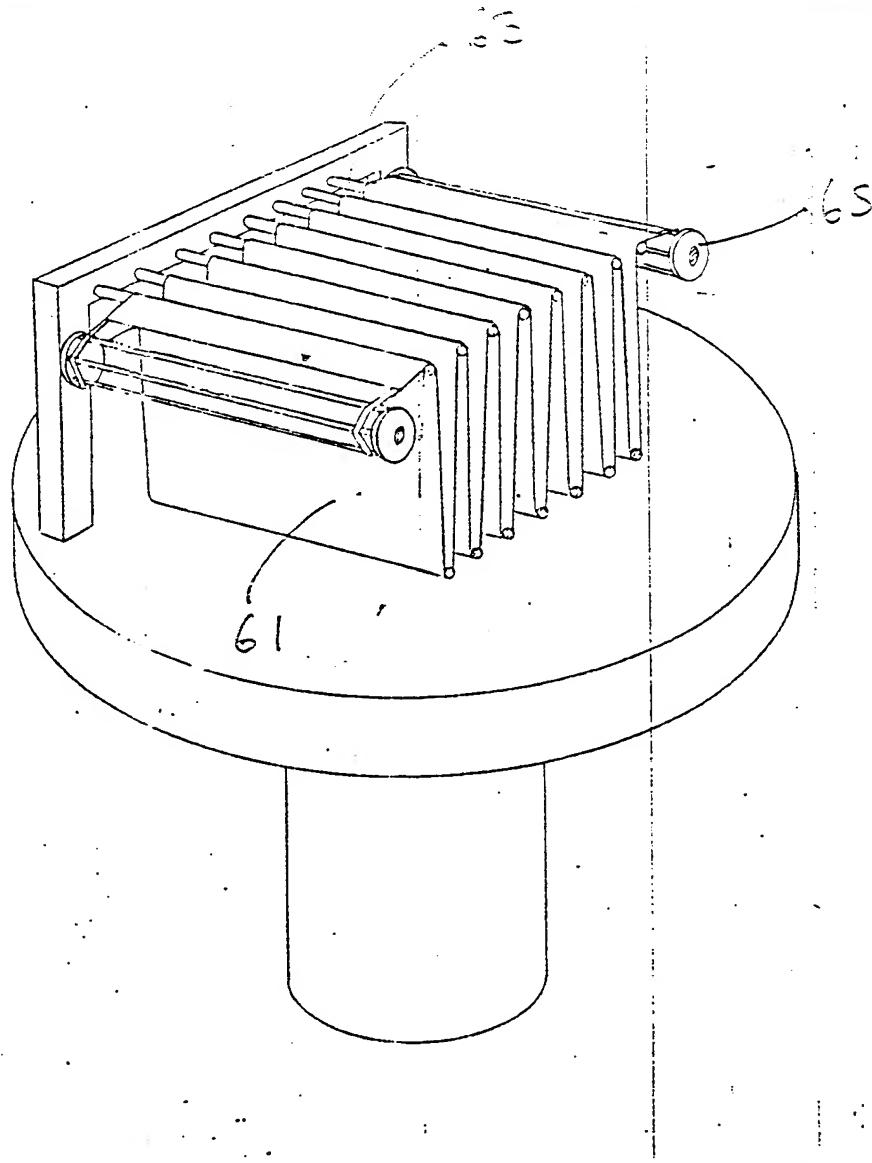
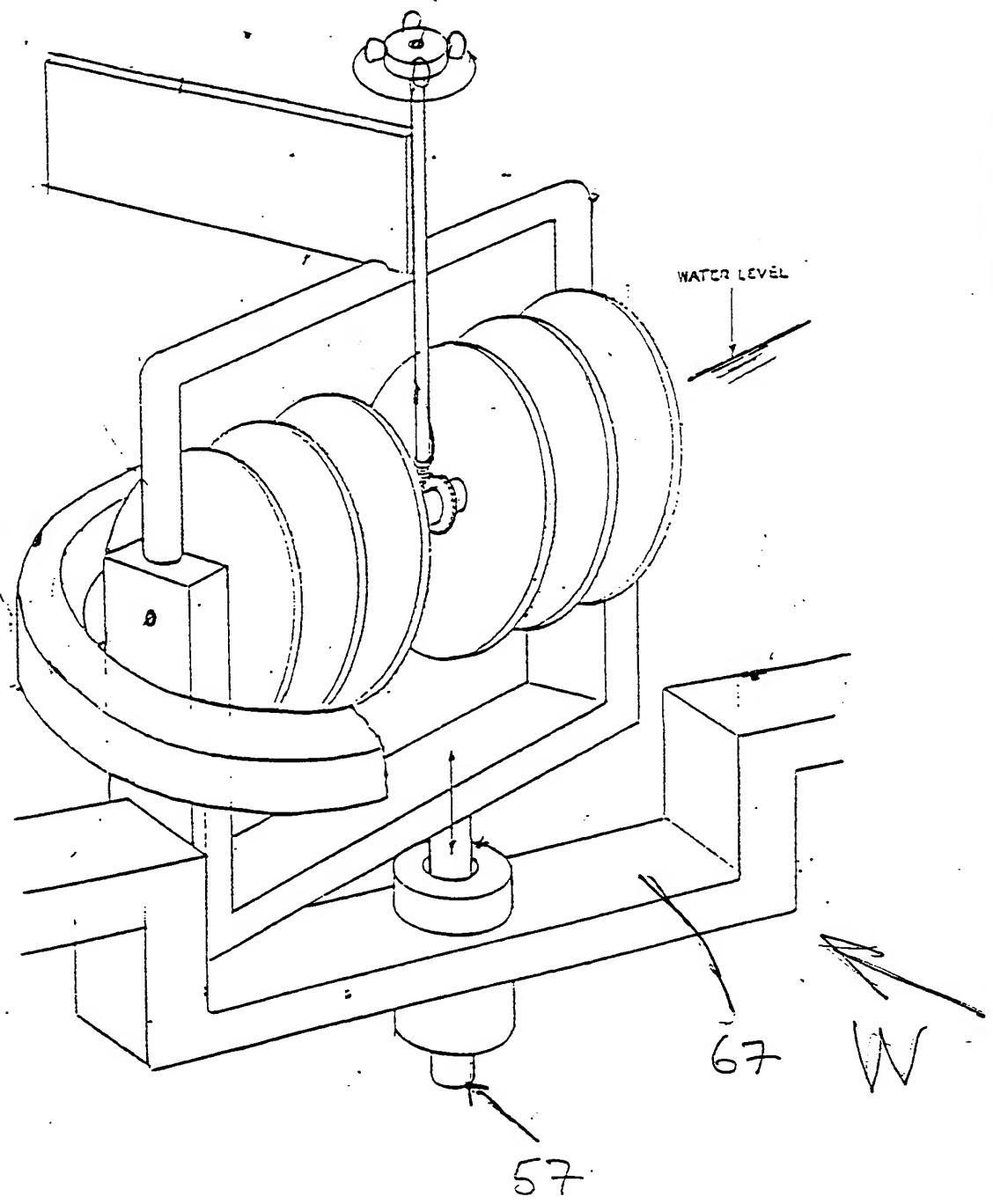


FIG. 7B



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